



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D5152-041
Job Sheet 173738



Part No: D5152-041

Job Qty: 12 ea

Part Name: Fwd Post Mount Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/24/18	0.00	0.00	Start Up Large Fab-3		DYC 18/03/15
110	Large Fab	12 pcs		3/24/18	0.00	6.12	Large Fab 1		DYC 18/03/20
120	QC	12 pcs		3/24/18	0.00	0.00	QC9		PD 18-3-23
130	QC	12 pcs		3/24/18	0.00	0.00	QC5		PD 18-3-23
140	SprayPaint	12 pcs		3/26/18	0.00	1.48	Spray Paint		✓ AS 38 MAR 26 2018
150	QC	12 pcs		3/26/18	0.00	0.00	QC14		38
160	Packaging	12 pcs		3/26/18	0.00	0.00	Packaging3-2		MAR 26 2018
170	QC21-SA	12 Ea		3/26/18	0.00	0.00	QC21		DAS 21 MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5152-1	Fwd Post Mount	12 Ea (1 ea)	90-Start up Operation	
D5152-5	Fwd Step Post	12 Ea (1 ea)	90-Start up Operation	
Primer B# 138687				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5152-1	12	13	0
	D5152-5	12	20	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

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DART
 AEROSPACE
 Container No: S051889
 Part: D5152-041
 Job No: 173738
 Serial No/Batch: S051889
 Revision:
 Inspector:

Date: 03/15/18

Tribal Knowledge ☐
 LOA ☐
 Substation ☐
 Past Expiry Date ☐
 Misidentified ☐

Rushing ☐
 Product Improvement ☐
 Process Improvement ☐
 Manufacturing Process ☐
 Past Due ☐

Heat Treat ☐
 Wave/Twist in Tube ☐
 Marks/Chatter ☐

Cut Too Short ☐
 Instructions Incomplete/Unclear ☐
 Drill Holes ☐

ect
 te/Unqualified

FAULT CATEGORY

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

OTHER :